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54 **Aqueous brines.**

57 This invention relates to a composition comprising in aqueous solution a mixture of carboxylate salts of cesium and at least one other alkali metal, the carboxylate anions in the salts being derivable from formic acid, acetic acid or propionic acid. These compositions give rise to high density aqueous brines which are suitable for use in well servicing fluids.

**EP 0 572 113 A1**

The present invention relates to a composition for and method of enhancing the density of aqueous brines and to well servicing fluids prepared therefrom.

It is well known that aqueous media, especially those containing oil field brines, are generally used as well servicing fluids such as drilling fluids, completion fluids, packer fluids, well treating fluids, subterranean formation testing fluids, spacer fluids and hole abandonment fluids. For all these uses, such brines desirably have relatively high density. In order to achieve this, various components have been added to such fluids. Examples of such additives include heavy brines such as zinc bromide or combinations thereof with eg hydrophilic polymeric materials such as hydroxyethyl cellulose. One of the problems with such brines is that they contain halogen atoms which are not environmentally friendly. Moreover, the polymeric hydroxyethyl celluloses are poorly hydrated, solvated or dispersed in aqueous systems which contain water-soluble salts of multivalent metals. In order to overcome the problems of toxicity it has been known to use an alkali metal salt of a carboxylic acid such as formic acid or acetic acid.

It is an object of the present invention to provide a composition which provides the desired high density aqueous brine systems which are of much lower ecotoxicity.

Accordingly, the present invention is an aqueous composition for use as a well servicing fluid comprising in solution a mixture of the carboxylic acid salts of cesium and at least one other alkali metal, the carboxylate anions in the salts being derivable from formic acid, acetic acid or propionic acid.

The surprising feature of the present invention is that the combination of salts now claimed give rise to aqueous solutions which have a higher density than when the a low density salt is used singly and that the relationship between the density of the solution and the concentration of the higher density salt is influenced by the concentration and nature of the low density salt.

The alkali metals forming the cations of the second salt in the composition are suitably sodium or potassium is preferably potassium.

The salts used are preferably the formates and/or acetates, most preferably the formates of cesium and potassium.

In the case where the cesium salt is a formate and the other salt is potassium formate, the relative proportions of the other salt in the composition with respect to cesium formate is suitably in the range from 5 to 55% w/w, preferably from 10 to 30% w/w. The relative proportion of the two salts would vary with the nature of the salts but the simplicity of the invention should ensure that these values can be readily established by simple experiments. An important consequence of this invention is that it enables lower concentrations of the relatively expensive cesium salts to be used in the composition to achieve the desired densities in the aqueous brines.

By varying the relative concentrations of the carboxylic acid salts in the composition it is possible to achieve the desired density of the brine or the ultimate servicing fluid in which the brine is used. Thus the densities upto 2.46 g/cm<sup>3</sup> can be achieved using the compositions of the present invention.

The compositions of the present invention can be prepared by mixing aqueous solutions of the individual salts. Alternatively, a mixture of the aqueous solutions of the respective bases of cesium and the alkali metal can first be prepared and a carboxylic acid such as formic acid is added to the aqueous mixture of bases to form the respective formates. The desired concentration of the respective salts in the aqueous solution so formed can be adjusted by evaporation of the water from the mixed solution. The present invention is further illustrated with reference to the following Examples.

#### A. Preparation of potassium formate solution:

A solution of potassium formate was formed by adding formic acid (328g, 98%) slowly from a funnel to potassium hydroxide (800g, 50%) in a vessel whilst vigorously stirring the mixture with a magnetic stirrer. Upon completion of the reaction, the solution had a pH of 8.4.

This solution was concentrated by evaporation on a water bath until crystallisation commenced. The solution was then cooled and diluted to 77.4% w/w and this formed the stock solution of potassium formate. At this concentration, the solution remained clear at room temperature (ca. 21 °C). From this stock solution, diluted solutions were prepared as required by addition of demineralised water.

The densities of potassium formate solutions at varying dilutions was measured (by weighing 1 ml aliquots, in triplicate) and their behaviour upon storage at -10 °C monitored. The boiling point of one of the solutions at this concentration was determined. The results obtained are tabulated in Table I below:

Table I

Density of a HCOOK solution in water as a function of the concentration (T = 21 °C)		
Concentration (% w/w)	Density (g/cm <sup>3</sup> )	Boiling Point (°C)
77.4	1.6000	-
75.0	1.5730	135
70.0	1.5239	-
65.0	1.4736	-

#### B. Preparation of cesium formate:

A solution of cesium formate was prepared by adding formic acid (39.2 g, 98%) slowly from a funnel to cesium hydroxide (250 g, 50%) in a vessel under vigorous stirring using a magnetic stirrer. Upon completion of the reaction, the solution was diluted 10-fold and this diluted solution had a pH of 9.1.

The undiluted reaction product was used as the stock solution. The stock solution was then concentrated by evaporation. During this process, aliquots of the evaporating solution were sampled and simultaneously the temperature of the boiling solution was monitored. The samples were then cooled to room temperature and then concentration (w/w%) and densities of these sample solutions were determined. At a temperature of 135 °C, crystallisation of the solution commenced and the experiment was terminated. The samples of different concentrations were stored at -3 °C for one week and their respective behaviours studied. The results of this study are shown in Table II below.

Table II

Density and boiling point of HCOOCs solutions in water as a function of the concn. (T = 21 °C)		
Concentration (w/w%)	Density (g/cm <sup>3</sup> )	Boiling Point (°C)
60.9	1.73	108
68.4	1.94	114
76.6	2.16	121
86.9	2.46	134

Upon storage at -3 °C for one week, the solution with a concentration of 86.9% crystallised, the other solutions remained clear.

From the experiments (A) and (B) above, it can be seen that both salts are suitable for creation of fluids having a density > 1.5 g/cm<sup>3</sup>.

However, when fluids having a density of greater than 1.8 g/cm<sup>3</sup> are needed, use of potassium formate alone is unsuitable. Whilst cesium formate does give rise on its own to fluids having a density above 1.8 g/cm<sup>3</sup>, cesium is an expensive material. As stated above, it has been found that by mixing two alkali metal salts, eg cesium formate and potassium formate, fluids having a density > 1.8 g/cm<sup>3</sup> can readily and unexpectedly be achieved considering that potassium formate alone can never attain that value. This novel development is reported below.

#### Example 1:

Stock cesium formate solutions described in (B) above were mixed in different concentrations with stock solutions of potassium formate (two samples:

(a) conc. 71.9%w/w, density 1.53 and (b) conc. 78%w/w, density 1.604) described in (A) above.

At a ratio of cesium formate (82.4%w/w) : potassium formate (71.9%w/w) which correspond to a w/w ratio of 80:20 respectively, a mixed solution of the two had a density of 2.03 g/cm<sup>3</sup>. In contrast, a stock solution of cesium formate (82.4%w/w) when diluted with water alone had to use a cesium formate to water

ratio of 87:13 w/w in order to achieve a solution of density 2.03 g/cm<sup>3</sup>. Thus a reduction in cesium formate consumption of 7% was achieved by replacing water with potassium formate solution as diluent.

Example 2:

Using the methods described in (A) and (B) above, a solution of potassium formate (71.9%w/w, solution 2) and a solution of cesium formate (82.4%w/w, solution 1) were prepared.

The two solutions were mixed in different weight ratios as shown in Table III below. The densities of the resultant mixture were determined by weighing 1 ml samples on analytical scales. Each experiment and measurement were carried out in duplicate.

Table III: Densities of mixtures of HCOOK/HCOOCs solutions  
in water, as function of HCOOCs

Solution	Final conc of HCOOCs (w/w%)	Density (Kg/dm <sup>3</sup> ) Experiment1	Density (Kg/dm <sup>3</sup> ) Experiment2
Cs-formate soln(82.4%)	-	2.30	-
Soln1:2 w/w			
90:10	74.2	2.13	2.16
80:20	65.9	2.03	2.05
70:30	57.2	1.93	1.95
60:40	49.4	1.86	-
50:50	41.2	1.79	-
K-formate soln 71.9%		1.53	-

"-" corresponds to 'not determined'

Example 3:

Aliquots of a cesium formate solution (82.4% w/w, solution 3) and a potassium formate solution (78.0% w/w, solution 4) prepared as in (A) and (B) above, were mixed in the volumetric ratios shown in Table IV below. The densities of these mixture were determined and the results achieved are also tabulated in Table IV below:

Table IV: Densities of potassium/cesium  
formate mixed solutions in water.

Solution	Final conc Cs-formate (w/w%)	Density (Kg/dm <sup>3</sup> )
Cs-formate soln (82.4%)	82.4	2.29
Solution 3:4 (v/v)		
95:5		2.25
90:10		2.22
87:13	72.3	2.20
80:20		2.17
77:23	74.2	2.13
71:29	64.5	2.11
62.5:37.5	58.2	2.05
55.5:44.5	53.0	2.00
50:50	48.9	1.96
K-formate soln (78.0%)		1.604

The above results show that a fluid of density of about 2.0 can be prepared at a substantially reduced cesium concentration by mixing a cesium formate solution (82.4% w/w) with a potassium formate solution. Further results below show that the above concept applies equally well for other initial cesium formate concentrations.

#### Example 4:

In order to further optimize the composition of the mixed cesium formate/potassium formate solutions to achieve fluids of a density in the range of 2.0 +/- 0.1 g/cm<sup>3</sup>, and to show that in these cases also the amount of cesium used can be reduced substantially, the following series of experiments were undertaken. In these, cesium formate solutions of a range of concentrations from 74 to 82% w/w (solution 5) were mixed with potassium formate solutions (79% w/w, solution 6) in different ratios. The densities of the resultant mixtures were determined in duplicate.

Table V

Densities of mixed solutions of potassium/cesium formates				
Initial conc of HCOOCs wt%	Ratio of Soln 5:6 wt%	Final conc of HCOOCs wt%	Density (g/cm <sup>3</sup> )	
82	85:15	69.7	2.06	2.07
80	80:20	64.0	2.00	2.00
80	85:15	68.0	2.06	2.04
80	90:10	72.0	2.12	2.10
78	75:25	58.5	1.92	1.91
78	80:20	62.4	1.99	1.97
78	85:15	66.3	2.00	2.01
78	90:10	70.2	2.07	2.05
78	95:5	74.1	2.08	2.08
76	80:20	60.8	1.92	1.90
76	85:15	64.6	1.97	1.95
76	90:10	68.4	2.00	1.98
74	85:15	62.9	1.93	1.91

The above results show that use of mixed alkali metal salts of carboxylic acids enables minimisation of expensive alkali metals in such formulations without loss of the ability to enhance densities of aqueous systems containing the same. Clearly, this ability can be used to good effect in formulating servicing fluids in the drilling industry.

#### Claims

1. An aqueous composition for use as a well servicing fluid comprising in solution a mixture of the carboxylic acid salts of cesium and at least one other alkali metal, the carboxylate anions in the salts being derivable from formic acid, acetic acid or propionic acid.
2. A composition according to Claim 1, wherein the alkali metal salt is that of sodium or potassium.
3. A composition according to Claim 1 or 2 wherein the carboxylate anion is a formate.
4. A composition according to any one of the preceding Claims wherein amount of the cesium salt is in the range from 5 to 55% w/w.
5. A composition according to any one of the preceding Claims wherein the density thereof is greater than 1.8 g/cm<sup>3</sup>.
6. A composition according to any one of the preceding Claims wherein said composition is prepared either by
  - (i) mixing aqueous solutions of the individual salts, or
  - (ii) mixing aqueous solution of the respective bases of cesium and the alkali metal and adding a carboxylic acid to the aqueous mixture of the bases.



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## EUROPEAN SEARCH REPORT

Application Number

EP 93 30 2920

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
Y	EP-A-0 137 872 (HALLIBURTON) * page 3, line 13 - page 4, line 1 * * page 5, line 15 - page 6, line 14 * * page 7, line 7 - line 12 * ---	1,2,3	C09K7/02
Y	US-A-4 440 649 (R.E. LOFTIN) * column 2, line 62 - column 3, line 37 * ---	1-3	
P,Y	GB-A-2 251 876 (EXXON) * page 5, line 3 - line 9 * * page 6, line 3 - line 8 * ---	1,2	
Y	EP-A-0 259 939 (SHELL INT.RES.MIJ) * page 2, line 35 - line 44 * * page 3, line 7 - line 11 * ---	1-3	
Y	DATABASE WPI Derwent Publications Ltd., London, GB; AN 92-413409 & SU-A-1 685 971 (O.K. ANGELOPULO) 23 October 1991 * abstract * ---	1-3	
Y	DATABASE WPI Derwent Publications Ltd., London, GB; AN 81-94446D & SU-A-812 823 (BOREHOLE REINFORCE) 15 March 1981 * abstract * -----	1-3	
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 20 AUGUST 1993	Examiner BOULON A.F.J.
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ----- & : member of the same patent family, corresponding document	

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22

1